



"Chemical Guide To Your Processes"

# SILICONE SOFTENERS



### MOLCEMNANO

### CONTENTS

- Field of application for textile
- Silicone modifications and chemical compositions
- Our products
- Key points for selection silicones

## FIELDS OF APPLICATION FOR TEXTILES

- Anti-foaming agents
- Water repellent agents
- Technical coating agents
- Softeners
- Sewing thread lubricants

### WHAT EFFECTS DOES SILICONE SOFTENER OFFERS?

softening

smoothness

shining effects

elasticity

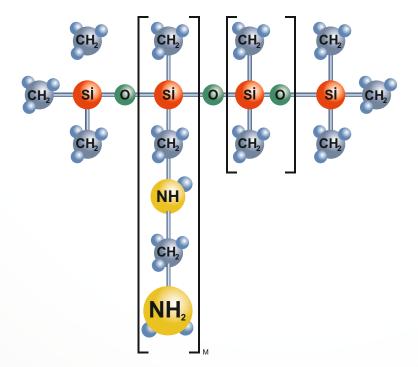
sewability

wash durability

water repellency

hydrophilic properties

### SILICONE STRUCTURE AND AMINO FUNCTIONALITY



# ADVANTAGES

- Soft bulky handle
- Durable to washes
- Surface smoothness
- Elasticity and elastic recovery
- Sewability
- Optimized effect/price performance

# **REACTIVE SILICONES AND PROPERTIES**

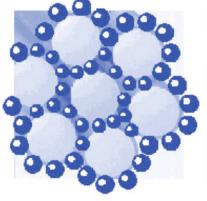
- Elasticity
- Drape and bulky
- Softness
- Surface smoothness
- Sewability
- Highly wash durability

CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	
X - Si - O	- Si - O	- Si - X	X = OH bzw OR
CH <sub>3</sub>	CH <sub>3</sub>	<sub>n</sub> CH <sub>3</sub>	

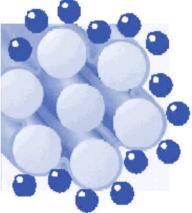
### MACRO-, MINI- AND MICRO EMULSIONS



microemulsion, transparent



miniemulsion, translucent



macroemulsion, milky

## **MICRO SILICONES**

- Due to small particle size, confers inner softness
- Excellent softness and smothness
- Better running stability
- Elasticity and elastic recovery
- Improving sewability performance

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### MACRO SILICONES

- Higher particle size
- More bulky and surface smoothness
- Elasticity and elastic recovery
- More suitable to PES fabrics due to optimized emulsifier inside
- More sensitive to alkaline conditions

### **OUR PRODUCTS**

#### NANOSIL SBL new

Concantrated micro silicone product for pad applications. Confers a very soft silky superior handle Improves elasticity and elastic recovery Improves sewability

#### NANOSIL MAC 70

Concantrated macro silicone product for pad applications Soft bulky and smooth handle and lustre Imparts colour intensifying properties Improves the sewability

### **OUR PRODUCTS**

#### NANOSIL MWS

Concantrated silicone product for pad applications. Confers a very soft silky superior drape handle Improves elasticity and elastic recovery Improves sewability Good running stability

#### NANOSIL F5

Price optimized micro silicone softener for pad applications. Confers soft and smooth handle Improves sewability

### **HYDROPHILIC PRODUCTS**

#### NANOSIL MLC new

- Specially developed macro hydrophilic silicone
- Due to high molecular structure confers softness bulky drape and smooth handle.
- Especially suitable to physical treatment processing like Biancalani..
- Better running stability
- Very good yellowing behaviours- thermal and phenolic
- Improves elasticity and elastic recovery even it is hydrophilic

## HYDROPHILIC PRODUCTS

#### NANOSIL EVN

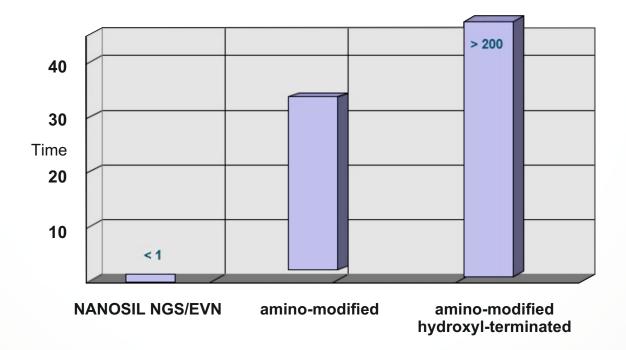
- Hydrophilic silicone softener
- Soft, smooth and bulky handle
- Suitable to exhaust methods
- Excellent process stability for pad application
- Very good yellowing behaviours- suitable to pigment printed pieces
- Easiliy removed and easier to reprocessing

### **HYDROPHILIC PRODUCTS**

#### NANOSIL NGS

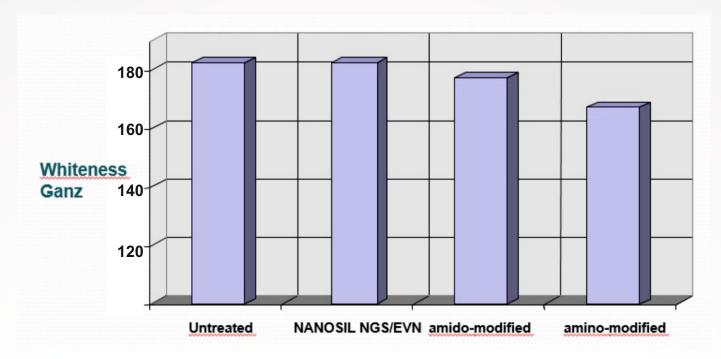
- Hydrophilic silicone softener especially suitable for terry towels
- Soft, bulky and smooth handle
- Suitable to exhaust methods, especially to jets
- Excellent running stability
- Very good yellowing behaviours also phenolic yellowing for white goods
- Suiatble for piece printings
- Can be easily removed and better reprocessing

### **HYDROPHILIC PROPERTIES ACC. TO TEGEWA TEST**



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### **RESISTANT TO YELLOWING**



# Highly yellowing behaviours (test 170 °C, 1 min.)

### **ADVANTAGES OF NANOSIL HYDROPHILIC SILICONES**

- Very soft handle
- Very good hydrophilic behaviours
- Better sanforizing properties
- Very good yellowing behaviours- thermal and phenolic
- Good wash durability
- Very good pH stability
- Suiatble for exhaust and very good shear stability

### **APPLICATIONS OF SILICONE**

- Padding
- Exhaust (jets, overflow, yarns ...)-especially developed silicones and compounds
- Foam application
- Printing
- Weko Spray

# **KEY POINTS DURING PROCESSING**

- pH of liqour
- pH of fabric
- Preparation tank has to be clean
- Cold water has to be used
- No heating and vapour not used
- Fabric temperature has to be low
- Ambient temperature
- Small fabric piles
- Impurities from fabric





<sup>.</sup> "Chemical Guide To Your Processes"

